



**Characterization of
an aerodynamic lens
for transmitting
particles > 1 μm**

L. R. Williams et al.

Characterization of an aerodynamic lens for transmitting particles > 1 micrometer in diameter into the Aerodyne aerosol mass spectrometer

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We have designed and characterized a new inlet and aerodynamic lens for the Aerodyne aerosol mass spectrometer (AMS) that transmits particles between 80 nm and more than 3 μm in diameter. The design of the inlet and lens was optimized with computational fluid dynamics (CFD) modeling of particle trajectories. Major changes include a redesigned critical orifice holder and valve assembly, addition of a relaxation chamber behind the critical orifice, and a higher lens operating pressure. The transmission efficiency of the new inlet and lens was characterized experimentally with size-selected particles. Experimental measurements are in good agreement with the calculated transmission efficiency.

1 Introduction

A variety of aerosol characterization instruments have matured in the last decade. Of these, the Aerodyne aerosol mass spectrometer (AMS) is widely used to measure real-time, size-resolved chemical composition and mass loadings of ambient non-refractory aerosol particles (Jayne et al., 2000; Canagaratna et al., 2007; DeCarlo et al., 2006; Jiménez et al., 2003) and refractory black-carbon containing particles (Onasch et al., 2012). Aerosol particles are introduced into the AMS through a critical orifice at a flow of about $1.4\text{ cm}^3\text{ s}^{-1}$ and focused into a narrow beam by an aerodynamic lens. The particles are vaporized on a heated surface at 600°C or in a $\lambda = 1064\text{ nm}$ intracavity laser. Vapor from the heated particles is ionized using 70 eV electron impact, and the resulting mass-to-charge ratios (m/z) for positive ions are analyzed by a quadrupole or time-of-flight mass spectrometer. The overall collection efficiency (CE) for the AMS is a combination of the lens transmission efficiency (E_L), particle loss due to bounce off the vaporizer (E_B), and particle beam spreading for very small or very non-spherical particles (E_S) (Huffman et al., 2005).

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The aerodynamic lens currently used in the AMS, referred to as the standard lens, is based on a design described by Liu et al. (1995a,b), as modified in Zhang et al. (2002, 2004), and transmits particles between approximately 70 nm and 700 nm in vacuum aerodynamic diameter (Liu et al., 2007; Zhang et al., 2002, 2004). The aerodynamic lens consists of a series of apertures that decrease in diameter. At each aperture, the gas streamlines are forced to the axial center line. After each aperture, the gas expands; however inertia tends to keep the particles near the center axis. Particles above a certain size are not focused effectively because their inertia is greater than the drag and they do not follow the gas streamlines to the center axis. Particles below a certain size are not focused because they either follow the gas streamlines too well or because they diffuse away from the center axis due to Brownian motion.

This paper presents the design and characterization of a new aerodynamic lens and inlet for the AMS that transmits particles up to several microns in diameter. Transmission of larger particles is achieved by increasing the pressure inside the aerodynamic lens from 173 Pa (1.3 Torr) in the standard lens to about 1730 Pa (13 Torr), following the concept described by Schreiner et al. (1999). The higher pressure increases the aerodynamic drag on the particles and allows larger particles to be focused to the center axis of the lens. Accordingly, the new lens design is referred to as the high pressure lens (HPL). In addition to the HPL, changes to the inlet, particularly the introduction of a relaxation chamber between the critical orifice and the aerodynamic lens, increase the transmission of large particles. This inlet and lens will be useful for measuring ambient $\text{PM}_{2.5}$ (particulate matter less than 2.5 microns in diameter), detecting biological particles, characterizing drug delivery aerosols, and sampling high-density metal nanoparticles.

2 Modeling of high pressure lens and inlet

Particle beam focusing relies on aerodynamic drag and the difference between the inertia of aerosol particles and the carrier gas. The Stokes number is the ratio of particle inertia to drag force:

$$St = \frac{\rho_p d_p^2 C_c u}{18 \mu d_a} \quad (1)$$

where ρ_p (kg m^{-3}) is the particle density, d_p (m) is the particle diameter, C_c is the Cunningham slip factor, u (ms^{-1}) is the average fluid velocity at the lens aperture, μ ($\text{kg m}^{-1} \text{s}^{-1}$) is the fluid viscosity, and d_a (m) is the diameter of the lens aperture. Physically, St is interpreted as the particle's ability to respond to changes in the gas flow as the flow contracts and expands through each lens aperture. When $St \ll 1$, particles will tend to follow the carrier gas streamlines. Conversely, when $St \gg 1$, inertia will tend to force particle trajectories to deviate from the carrier gas streamlines when the flow undergoes abrupt changes in direction. When $St \sim 1$, particles tend to focus into a particle beam near the axis of the lens when the flow contracts and expands as it passes each aerodynamic lens aperture.

The concept of the high-pressure lens (HPL) was proposed after observing that large particles tend to be lost in the lens system and postulating that their loss was due to their large inertia compared with the drag force exerted on them by the carrier flow. Large particles “slip” from the fluid streamlines, over-expand to impact the lens walls, and are lost. By increasing the pressure in each lens aperture, the Cunningham slip factor C_c decreases, which leads to an increase in drag force. As a result, large particles slip less at higher pressures and are transmitted through the lens with higher efficiencies (that is, $St \sim 1$ for larger particles). Smaller particles can still be transmitted at higher pressures at relatively high efficiencies by increasing the number of lens apertures. Detailed analysis of the effect of pressure on particle focusing and transmission

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has been discussed in the literature (Wang and McMurry, 2006) and is the subject of a separate manuscript in preparation (Peck et al., 2013).

The design of the HPL was examined using computational fluid dynamics (CFD) modeling to determine the transmission of particles as a function of particle diameter. CFD modeling was performed using the Ansys Fluent software package (ANSYS, 2012). First, the axisymmetric gas flow field and the pressure profile were calculated throughout the lens system, where the lens system includes the critical orifice holder, the relaxation chamber, the valve, and the aerodynamic lens, as shown in Fig. 1. Ambient temperature and pressure were used as the inlet condition, and an outlet pressure of 0.001 Pa was used as the pressure in the vacuum chamber after the skimmer. The airflow is choked twice as it flows through the lens system – once at the critical orifice and once at the exit nozzle. The critical orifice diameter sets the mass flow rate, the nozzle diameter sets the pressure immediately upstream of the nozzle, and the seven lens orifices account for most of the pressure drop through the lens system. The calculated pressure at the lens entrance (1840 Pa or 13.8 Torr) and the mass flow rate ($1.35 \text{ cm}^3 \text{ s}^{-1}$) were in good agreement with the experimentally measured values of 1730 to 1800 Pa (13 to 13.5 Torr) and $1.36 \text{ cm}^3 \text{ s}^{-1}$, respectively.

After solving the 2-D axisymmetric flow profile, particles were injected upstream of the critical orifice into the gas flow field, and their trajectories were calculated. On the basis of their low concentration, particle/particle interactions were considered negligible and the potential influence of the particles on the gas flow was neglected. To obtain meaningful statistics, a total of 250 particle trajectories were calculated for each particle size, with all of the particles entering at the same axial position. Since the flow solution is axisymmetric and the flow profile at the injection site is not uniform, the inlet radial distribution of particles $f(r)$ was taken to be proportional to the local fluid velocity (Poiseuille flow) times the radius r , or

$$f(r) \sim r \left[1 - \left(\frac{r}{R} \right)^2 \right] \quad (2)$$

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where r (m) is the radial position of the particle and R (m) is the radius of the tube. This inlet distribution accounts for the non-uniform fluid velocity profile as well as particles entering at different angular positions at a given radius. Particle drag forces and Brownian motion were calculated using the slip model proposed by Liu et al. (2007).

Brownian motion in the lens system decreases the transmission of particles < 100 nm in diameter, due to impaction loss in the inlet and lens and due to broadening of the particle beam at the lens exit. Calculation of particle trajectories extended into the vacuum chamber for 5 mm; calculations indicated that drag forces and Brownian effects were negligible after the first 5 mm downstream of the exit nozzle. The axial and radial velocities at 5 mm were then used to calculate the trajectory of the particles towards the target. The lens transmission efficiency as a function of particle diameter, $E_L(d_p)$, between 30 nm and 20 μm was calculated as the fraction of particles that pass through the lens system and impact the target, in this case representing the AMS vaporizer (3.8 mm diameter) located 350 mm from the lens exit (see Fig. 1). Spherical particles with unit density were used for the calculations.

Previous modeling work on the standard lens showed that the overall transmission of the lens system depends on the structures upstream of the aerodynamic lens (Liu et al., 2007). Accordingly, changes were made to each component of the inlet in order to decrease particle losses. The critical orifice holder was redesigned to remove several step changes in internal diameter (ID) immediately downstream of the critical orifice; these steps were shown to be impaction sites in Liu et al. (2007). The new critical orifice holder expands to 10.2 mm ID at an angle of 80 degrees. The valve was redesigned to have a constant bore of 4.4 mm and consists of a custom valve body and a commercial valve stem. Similar to the critical orifice holder, CFD modeling showed that step changes of the ID around the commercially available valve used in the standard AMS lens system served as impaction sites. The constant bore valve improves the transmission efficiency for particles between 500 nm and 2 μm in diameter.

CFD simulations predicted that an eddy would form downstream of the critical orifice holder and that this eddy could increase particle loss by impaction on the low-pressure

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side of the critical orifice or on the walls. Therefore, a relaxation chamber was introduced between the critical orifice and the valve. The purpose of the relaxation chamber is to slow the larger particles and allow them to be entrained in the gas flow eddy behind the critical orifice. The ID and length of the relaxation chamber were determined by examining particle trajectories such as those shown in Fig. 2. The top panel in Fig. 2 shows trajectories for 3 μm diameter particles when no relaxation chamber is present between the critical orifice and the valve. A significant fraction of the particles impact the back of the critical orifice or the walls and are lost. Physical observations of particle deposition on the back of the critical orifice confirmed this loss. Particle trajectories when the relaxation chamber is present are shown in the bottom panel of Fig. 2. In this case, the particles follow the eddy streamlines and are not lost by impaction. Moreover, no deposition of particles on the back of the critical orifice was observed experimentally with the relaxation chamber. The calculated transmission efficiency for particles greater than 1.5 μm in diameter is improved when the relaxation chamber is present. Figure 3 shows the calculated transmission efficiency with (solid line) and without (dashed line) the relaxation chamber. The presence of the relaxation chamber increases the residence time in lens system by roughly 50 %, from on the order of 0.04 to 0.06 s.

The diameters of the exit nozzle and lens apertures were optimized by considering the tradeoff between the pressure in the lens and the size of the exit nozzle. The mass flow rate into the lens is fixed by the 100 μm diameter critical orifice. Higher pressure in the lens enhances the transmission of larger particles, and is achieved by decreasing the diameter of the exit nozzle. The smaller the exit nozzle, the more difficult it is to machine. In addition, higher lens pressure shifts the cutoff on the small particle side to larger particle diameters, detrimental for measuring ambient aerosol particle size distributions. The optimal configuration was determined to be a lens inlet pressure of 1730 Pa (13 Torr), and an exit nozzle diameter of 0.9 mm. The remaining aperture diameters were then determined by varying the ratio of lens apertures to this exit nozzle to obtain the largest range of transmitted particle diameters. The diameters of all the lens apertures are given in Table 1. The shape of the exit nozzle was also explored

with CFD modeling. A cone shaped nozzle with an entrance twice the diameter of the exit gave the best transmission for particles < 150 nm in diameter.

One change in the CFD modeling since the results in Liu et al. (2007) is the model of the vacuum chamber. When the flow exits the cone-shaped nozzle, the fluid undergoes a supersonic expansion into the vacuum chamber, and within a few nozzle diameters downstream, the pressure drops to less than 0.1 Pa (1×10^{-3} Torr). Under these conditions, the mean free path of the gas molecules becomes comparable to the length scales in the vacuum chamber, and the continuum assumptions implicit in the CFD software are not strictly valid. The approach in Liu et al. (2007) and Zhang et al. (2004) was to calculate particle trajectories with Fluent into the vacuum chamber and to use the beam broadening model in the vacuum chamber from Liu et al. (1995a) to correct for Brownian effects, assuming the pressure is 0.1 Pa (1×10^{-3} Torr) throughout the vacuum chamber. In reality, the AMS vacuum chamber has a narrow channel (skimmer) located 10 mm past the lens exit. After the skimmer, the pressure drops to 0.001 Pa (1×10^{-5} Torr), where the CFD results are invalid. In the current model, the Fluent particle dynamics calculation (including Brownian motion) was truncated half-way between the lens exit nozzle and the skimmer. After this point, the particles were assumed to travel ballistically. The reason why the Fluent calculation was not terminated at the exit nozzle was because there is still drag over the first few mm downstream of the nozzle while the flow transitions from the continuum to the kinetic regime. Ending the Fluent calculation at $z = 0$, where z is the axial distance from the exit nozzle into the vacuum chamber, underestimates the particle velocity for particles less than $2 \mu\text{m}$ in diameter. We found that the particles reach their terminal velocities after traveling about 5 mm into the vacuum chamber, and the Fluent solution terminated at 5 mm after the exit nozzle offers a good match with the experimentally measured particle velocities, as shown in Fig. 4. Terminating the Fluent solution 5 mm downstream of the nozzle provides the best tradeoff between capturing particle physics downstream of the nozzle and not using the CFD results at pressures where the continuum assumptions are invalid.

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Accurate modeling of the radial component of the drag force immediately downstream of the nozzle is critical for predicting particle transmission in the 30–100 nm particle-size range. Figure 3 shows the calculated E_L for two cases, truncating the calculated drag forces at $z = 0$ (dash-dot line) and extending the calculation to $z = 5$ mm (solid line). Extending the CFD calculation into the vacuum chamber increases the predicted transmission efficiency for particles between 60 and 100 nm and is in better agreement with the experimental measurements of E_L (see next section). The calculated E_L for $z = 5$ mm is given in Table 2.

3 Experimental measurements

3.1 Transmission efficiency

3.1.1 Methods

Experimental measurements of the transmission efficiency of the high pressure lens and inlet were made at Aerodyne Research, Inc. using a quadrupole aerosol mass spectrometer (Q-AMS, Aerodyne Research, Inc., serial number, SN, 215-058) equipped with a light scattering (LS) module (Jayne et al., 2000; Cross et al., 2007). The AMS operates in two modes, mass spectrum (MS) mode and particle time-of-flight (pToF) mode (Jiménez et al., 2003; Canagaratna et al., 2007). In pToF mode, transmission of the particle beam to the detector is modulated with a mechanical chopper rotating at 100–150 Hz. The time delay between the chopper slit opening and the signal at the detector is converted into a vacuum aerodynamic diameter (d_{va} , nm) using a separately determined velocity calibration, where

$$d_{va} = \rho_p / \rho_0 \times d_m \times S \quad (3)$$

and ρ_p (g cm^{-3}) is the material density, ρ_0 (g cm^{-3}) is unit density, d_m (nm) is the mobility diameter and S is the empirically determined Jayne shape factor (Jayne et al., 2000;

DeCarlo et al., 2004). For the transmission efficiency measurements presented here, all measurements were made in pToF mode with the quadrupole mass spectrometer set to a single mass.

Three different particle materials were used, ammonium nitrate (NH_4NO_3), sodium nitrate (NaNO_3) and polystyrene latex (PSL) to cover a range of densities and shape factors (see Table 3). Particles were generated with a TSI atomizer (Model 3076), dried in a diffusion dryer, size selected with a differential mobility analyzer (TSI Model 3080L or Brechtel Model 2002), and detected with the Q-AMS and a condensation particle counter (CPC, TSI Model 3776) or optical particle counter (OPC, Grimm Model 1.109). For particles with $d_{\text{mob}} < 250$ nm, the size distribution was also measured with a scanning mobility particle sizer (SMPS, TSI Model 3936) to quantify the number of singly, doubly and triply charged particles.

Two methods were used to experimentally determine E_L in the AMS with size-selected particles (Jayne et al., 2000; Liu et al., 2007). The first method was the single particle counting method. In pToF mode, particles that enter the AMS can be counted individually in two ways. First, individual particles can be counted with the mass spectrometer. Each vaporized particle produces a burst of ions at the monitored m/z . If the particle is large enough, > 100 nm in diameter, the ion signal will cross a threshold set just above the background noise and will be counted as an individual particle. Second, single particles larger than about 250 nm in diameter can also be counted individually with the scattered light pulses in the LS module. The ratio of AMS counted particles (by MS or LS, in particles cm^{-3}) to CPC counts (particles cm^{-3}) gives E_L for that size:

$$E_L(d_{va}) = \frac{\text{Counts}_{\text{AMS}}(d_{va})}{\text{Counts}_{\text{CPC}}(d_{va})}. \quad (4)$$

The second method was the mass comparison method. Smaller particles ($d_m < 100$ nm) do not create a sufficiently large ion signal to be counted individually with the mass spectrometer. However, the total particle mass for the ensemble can be accurately obtained by signal averaging (Jayne et al., 2000). In the mass method, the

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mass measured with the AMS is compared to the mass calculated for the number of particles counted by the CPC for a given d_{va} .

$$E_L(d_{va}) = \frac{\text{Mass}_{\text{AMS}}(d_{va})}{\text{Mass}_{\text{CPC}}(d_{va})} \quad (5)$$

The CPC counts the total number of particles entering the AMS and was corrected for doubly and triply charged particles based on the SMPS scan. $\text{Mass}_{\text{CPC}}(d_{va})$ ($\mu\text{g m}^{-3}$) is calculated from the number of singly charged particles ($\text{Counts}_{\text{CPC}}$, particles cm^{-3}), d_m (nm) selected by the DMA, the material density (ρ_p , g cm^{-3}) and the Jayne shape factor (S) for the particle composition:

$$\text{Mass}_{\text{CPC}}(d_{va}) = 10^{-9} \text{Counts}_{\text{CPC}} \frac{\pi}{6} \langle d_m \rangle^3 \rho_p S \quad (6)$$

where the factor of 10^{-9} accounts for unit conversion.

When doubly or triply charged particles pass through the DMA, the pToF mode is used to separate the different size modes in the AMS signal. pToF mode in these experiments monitored a single fragment m/z and an effective mass to ion ratio (EMI, $\mu\text{g m}^{-3} \text{Hz}^{-1}$) was used to convert the AMS ion signal to total particle mass for the singly charged particles. The EMI for NH_4NO_3 at $m/z = 46$ was obtained at $d_m = 300$ nm, where the AMS and CPC count rates matched (i.e., $E_L = 1$)

$$\text{EMI} = \frac{\text{Mass}_{\text{CPC}}(300 \text{ nm})}{\text{AMS}_i(300 \text{ nm})} \quad (7)$$

where AMS_i (Hz or ions s^{-1}) is the ion signal at $m/z = 46$.

The transmission efficiency, $E_L(d_{va})$, using the mass comparison method was determined by making simultaneous AMS, CPC and SMPS measurements of DMA selected particles and using the equation for the mass of singly charged particles at d_{va} :

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$$E_L(d_{va}) = \frac{\text{Mass}_{\text{AMS}}(d_{va})}{\text{Mass}_{\text{CPC}}(d_{va})} = \frac{\text{EMI} \times \text{AMS}_i(d_{va})}{\text{Mass}_{\text{CPC}}(d_{va})} \quad (8)$$

where Mass_{CPC} is defined in Eq. (6).

Using the mass comparison method to measure E_L assumes that the bounce (E_B) and particle beam spreading (E_S) contributions to AMS collection efficiency are negligible. For the sizes of NH_4NO_3 particles used here, $d_{va} = 50$ to 300 nm, $E_B = 1$ and bounce does not decrease the collection efficiency. Aerodynamic lenses do not focus very small particles as well as larger particles and below a certain size, the particle beam diameter can be larger than the vaporizer diameter, causing a decrease in collection efficiency ($E_S < 1$). The CFD model results indicated that particle beam spreading decreases CE for particle sizes smaller than 60 or 70 nm by 10 to 20% . Experimental results for 40 nm particles with a similar lens in Liu et al. (1995b) suggest a 10% decrease in CE for the AMS detector geometry (Huffman et al., 2005). We have not applied a correction for E_S to the data presented here because the CE for particles smaller than 70 nm is already small (< 0.2) and the correction is probably less than 10% and not well-quantified.

All particle concentrations were well above the AMS detection limit. For example, for NH_4NO_3 particles with $d_m = 55$ nm, the number of particles used would provide a signal-to-noise ratio (SNR) of ~ 70 over 1 min of averaging. For larger sizes, the concentration required for a SNR of 2 falls quickly to $\sim 1 \text{ cm}^{-3}$ and the concentrations used were well above this. This estimate provides a check to show that if particles were not detected, it was due to E_L rather than the detection sensitivity of the mass spectrometer.

3.1.2 Results

The experimentally measured transmission efficiencies are presented in Fig. 5. The mass method was used for NH_4NO_3 particles with $d_{va} < 300$ nm. Measurements for

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two different HPLs (closed triangles serial number, SN, 12, open triangles SN13) are in good agreement with one another. Between $d_{va} = 300$ and 1400 nm, the count method was used with NH_4NO_3 and NaNO_3 particles. Particles were counted with a CPC at the entrance to the AMS and counted with both the mass spectrometer and light scattering after passing through the lens system. Under some conditions, particles have been observed to bounce off the vaporizer in the AMS (Quinn et al., 2006; Matthew et al., 2008), thus decreasing the MS counts relative to the LS counts. In these experiments, good agreement between mass spectrometer particle counts and light scattering particle counts for NH_4NO_3 indicates that particle bounce off the vaporizer was minimal and only MS counts are shown in Fig. 5. For NaNO_3 , MS counts were typically 10 to 20 % lower than LS counts, indicating some particle bounce. Since the goal is to measure the lens transmission efficiency, only the data for LS counting of NaNO_3 particles are shown in Fig. 5.

For particles with $d_{va} > 1400$ nm, the CPC undercounted particles and the undercounting increased with increasing particle size. Presumably, particles in this size range are lost inside the CPC due to impaction. For this size range, we instead used a Grimm OPC to count the particles entering the AMS. The Grimm OPC is designed to count particles between 250 nm and 32 μm in diameter. We split the flow from the DMA with a wye between the OPC ($200\text{ cm}^3\text{ min}^{-1}$) and the AMS ($85\text{ cm}^3\text{ min}^{-1}$) and added filtered makeup air to bring the OPC inlet flow to 1.2 L min^{-1} . We used a Brechtel DMA to size select NaNO_3 particles because it can select larger d_m 's than the TSI DMA. PSL particles were measured without passing through a DMA and were counted only with light scattering in the AMS due to significant bouncing from the vaporizer. The small surfactant particles associated with generating PSLs in an atomizer were discriminated against by size in both the AMS and the OPC. The experimental E_L points are given in Table 2 as averages in size bins centered on the d_{va} in the table.

The error bars on the experimental points determined by the mass method are estimated from the uncertainty in EMI ($\pm 15\%$), AMS_{*i*} (± 500 Hz), CPC counts ($\pm 5\%$), and d_m (± 5 nm). The error bars in the count method are determined from the standard

deviation in the CPC and AMS particle counts for 1 min averages, typically ± 5 and $\pm 8\%$, respectively. At least 2000 particles were counted for each point. The error bars are much larger when counting with the OPC because particle concentrations were low (~ 50 to 100 p cm^{-3}) for these large sizes and each point corresponds to a total of 200 to 300 particles.

3.2 Particle velocity

Experimental particle velocities were determined from the particle time of flight divided by the path length between the chopper and the vaporizer. Particle time of flight was measured at the peak of the time resolved mass signal at $m/z = 46$ for NH_4NO_3 and at $m/z = 30$ for NaNO_3 . Results for two different HPLs (SN10 and SN12) are in good agreement with each other and with the CFD model calculations as shown in Fig. 4. The particle velocity, v (m s^{-1}), in the AMS is fit with an empirical equation (Allan et al., 2003):

$$v = v_l + (v_g - v_l) / (1 + (d_{va}/d^*)^b) \quad (9)$$

where v_l (m s^{-1}) is the gas velocity in the lens, v_g (m s^{-1}) is the gas velocity at the lens exit, and d^* (nm) and b are fitting parameters. The fitting parameters for the HPL are given in Fig. 4. Note that the particle velocities are higher in the HPL than in the AMS standard lens due to the higher pressure behind the supersonic expansion into the vacuum chamber.

3.3 Particle beam width

Particle beam widths were measured at several particle sizes using a beam width probe (BWP) (Huffman et al., 2005). The BWP passes a vertical 0.5 mm wide wire through the particle beam, stopping at fixed horizontal locations. The attenuation in particle signal was recorded as a function of wire position and the particle beam width was determined using the model in Huffman et al. (2005). Particle beam widths, reported

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as σ for a one-dimensional Gaussian, are given in Table 4 for 100 nm PSL particles, and size selected $d_m = 300$ and 500 nm NH_4NO_3 particles. The measured values are in good agreement with calculated values determined from the CFD model by recording the arrival positions at the target (vaporizer) of 100 particles at each size. The particle beam widths are similar to those measured for the standard lens for 100 nm PSLs and $d_m = 300$ nm NH_4NO_3 particles (Huffman et al., 2005).

4 Machining the high pressure lens

The small aperture sizes in the HPL are difficult to machine. If the apertures are not centered on the lens axis or are not perfectly round, they can distort the gas flow field and the resulting particle trajectories. We tested the quality of the lens apertures by observing the deposition of polydisperse NH_4NO_3 particles that have been transmitted by the lens system and impact the end of an acrylic rod that has been positioned in the AMS vacuum chamber in place of the heated tungsten vaporizer. Figure 6 shows pictures of the deposition pattern for HPL SN10 and SN12. From deposition patterns of size-selected particles, we have determined that the diffuse region corresponds to approximately 60 to 70 nm particles, the brightest part corresponds to 300 nm particles and the narrow tail corresponds to 600 nm, as indicated by the numbers in Fig. 6a. Particle concentrations for sizes > 600 nm were too low to observe in the deposition patterns for polydisperse distributions shown in Fig. 6. The deposition pattern for HPL SN10 (Fig. 6a) indicates that different size particles are focusing to different downstream radial positions, while the circular pattern for HPL SN12 (Fig. 6b) indicates that different size particles are focused along the lens axis. Visual inspection of the apertures under a microscope showed defects along the edges of the SN10 apertures that are likely the sources of the poor focusing.

Traditional machining techniques, such as drilling the aperture holes, were unsuccessful for making apertures that could focus a broad range of particle sizes into a narrow beam. Electrical discharge machining (EDM) for the apertures was more

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successful. For example, in a set of five lenses machined using EDM, two gave compact deposition patterns like Fig. 6b, two gave dispersed deposition patterns like Fig. 6a, and one gave an intermediate deposition pattern. We have experimented with using aluminum instead of stainless steel for the apertures and lens tube and found a similar success rate. The straightness of the lens tube into which the apertures are inserted is also important. We used heat-treating and annealing of the aluminum lens tubes to improve straightness. We continue to refine the machining specifications so that we can consistently obtain deposition patterns like the one for SN12.

Imperfections in the machining of the lens apertures are also likely the source of the disagreement in E_L below $d_{va} = 150$ nm between the CFD model and the measurements (see Fig. 5). The CFD model is axisymmetric and thus cannot capture the effect of apertures that are not centered or not round. Disturbances in radial and azimuthal flow due to aperture imperfections do not significantly affect the path of larger particles, as these tend to be tightly focused near the lens axis after they pass the first few lens apertures. Smaller particles, especially those below $d_{va} = 150$ nm, are on average much further away from the lens axis due to Brownian diffusion and are more sensitive to radial and azimuthal disturbances that are not captured by the axisymmetric CFD model. Small particles are especially sensitive to exit nozzle imperfections, as no downstream lens apertures can re-collimate the particle beam if it is de-focused in the exit nozzle. As we improved the machining specifications, the measured E_L approached the calculated values. For example, the measured E_L for SN10 (not shown in Fig. 5) was significantly lower for particles with $d_{va} < 150$ nm than E_L for SN12. The measured E_L for SN10 for large particles (200 nm to 3 μm) was the same as SN12 as long as the lens was re-aimed so that the particles reached the detector.

5 Comparison with other high pressure lens measurements

Schreiner et al. (1999) have published transmission efficiency measurements for two aerodynamic lenses that operate at pressures from 1333 to 20 000 Pa (10 to 150 Torr).

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They reported transmission efficiencies > 90 % for the size range 340 nm to 3 μm with the detector located 100 mm from the lens exit. The Schreiner et al. (1999) results are consistent with the transmission efficiencies reported here for this high pressure lens. The Schreiner lens is not, however, useful for the AMS because the particle beam divergence is too high. If the Schreiner lens particle beam traveled the 350 mm to the AMS detector, the particle beam width would be much larger than the diameter of the vaporizer for most sizes (Schreiner et al., 1999). In addition, the Schreiner lens focuses different particle sizes to different radial locations (Schreiner et al., 1999), much like SN 10 shown in Fig. 6a, and is not compatible with the detection geometry in the AMS.

The aerosol time-of-flight mass spectrometer (ATOFMS, previously marketed by TSI), used an aerodynamic focusing inlet to transmit particles between 100 nm and 3 μm in diameter with close to 100 % efficiency, according to the product literature (TSI, 2004). A detailed characterization of the transmission efficiency of this inlet over its full size range has not been published.

6 Conclusions

A newly designed and characterized lens system for the AMS transmits particles between 80 nm and at least 3 μm in diameter. Relative to the standard lens in common use in current AMS instruments, major design changes include (1) redesigning the critical orifice holder and valve to remove impaction sites, (2) introducing a relaxation chamber that improves the transmission of large particles, and (3) increasing the operating pressure of the lens to improve the focusing of large particles. The increased lens pressure was the primary cause of increased transmission for particles larger than 1 μm in diameter, while the relaxation chamber increased the transmission of particles larger than 2.5 μm in diameter. The design was optimized with CFD model calculations and the lens was characterized experimentally with size selected particles. The new lens will enable ambient $\text{PM}_{2.5}$ measurements by the AMS and will open new areas of

application such as drug delivery aerosols and biological particles. The new lens will also be useful for other instruments that require a focused particle beam.

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Table 1. Nominal diameters of apertures. Apertures A through G are 0.2 mm thick. Aperture H is a conical nozzle.

Aperture	Nominal ID (mm)
A	2.25
B	2.02
C	1.80
D	1.57
E	1.35
F	1.12
G	1.01
H (exit nozzle)	0.90

Table 2. Calculated and experimental transmission efficiency, E_L , for the high pressure lens.

CFD d (nm)	CFD E_L	Exp dva (nm)	Exp E_L
30	0.012	55	0.02 ± 0.05
40	0.044	62	0.07 ± 0.05
50	0.056	69	0.13 ± 0.05
60	0.15	83	0.49 ± 0.12
70	0.68	96	0.73 ± 0.12
80	0.98	110	0.86 ± 0.13
90	0.98	138	0.92 ± 0.14
100	0.99	206	1.04 ± 0.1
120	0.99	295	0.99 ± 0.1
150	0.98	430	0.98 ± 0.1
200	0.99	765	1.01 ± 0.1
300	0.99	1200	1.02 ± 0.12
400	0.99	1500	1.03 ± 0.13
500	0.98	2000	1.06 ± 0.14
600	0.99	3000	1.04 ± 0.2
700	0.99		
800	0.98		
900	1.0		
1000	0.99		
1200	0.99		
1500	0.99		
2000	1.0		
3000	0.99		
4000	1.0		
5000	0.98		
6000	0.59		
7000	0.39		
8000	0.32		
9000	0.26		
10 000	0.22		
12 000	0.072		
15 000	0.028		
20 000	0.008		

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Table 3. Properties of materials used for the transmission efficiency experiments.

	Density (g cm^{-3})	Jayne shape factor (S)	Vaporizer T ($^{\circ}\text{C}$)	Detected m/z
NH_4NO_3	1.72	0.8	~ 600	46
NaNO_3	2.26	0.85	~ 800	30
PSL	1.05	1	~ 900	104

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Table 4. Measured and calculated particle beam widths.

	BWP-HPL σ	Calculated σ	Standard lens σ^*
102 nm PSL	0.4 ± 0.1	0.35	0.3
300 nm NH_4NO_3	0.2 ± 0.1	0.11	0.18
500 nm NH_4NO_3	0.1 ± 0.05	0.1	

* Huffman et al. (2005).

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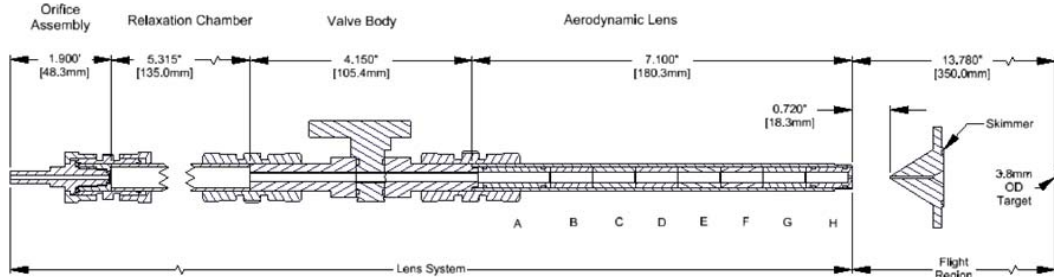


Fig. 1. Schematic of the lens system, including critical orifice assembly, relaxation chamber, valve and aerodynamic lens, and flight region to the vaporizer/target for the high pressure lens in an aerosol mass spectrometer (not to scale).

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Fig. 2. Calculated trajectories for 3 μm diameter particles **(a)** without and **(b)** with relaxation chamber.

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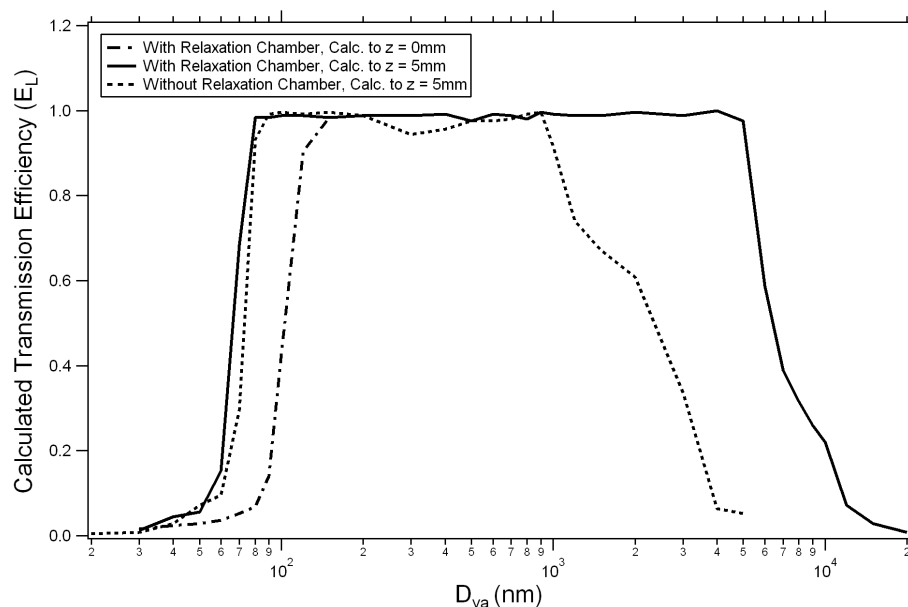


Fig. 3. Calculated transmission efficiency (E_L) as a function of particle size with the relaxation chamber, calculated to the exit nozzle ($z = 0$, dash-dot line) and 5 mm past exit nozzle ($z = 5$, solid line), and without the relaxation chamber calculated 5 mm past the exit nozzle ($z = 5$, dashed line).

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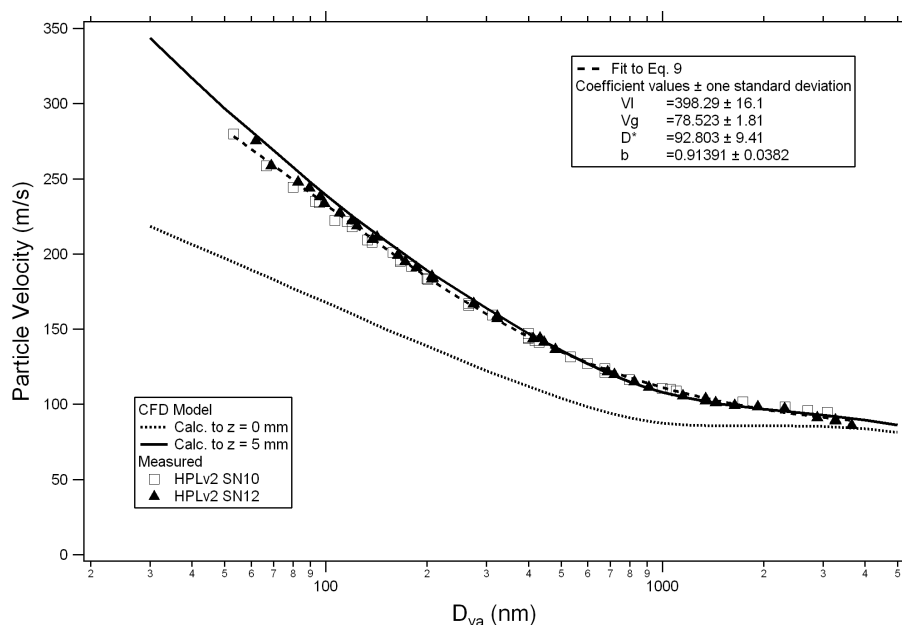


Fig. 4. Calculated velocity as a function of particle diameter with Fluent calculation ending at exit nozzle ($z = 0$, dotted line) and calculation continuing 5 mm past exit nozzle ($z = 5$, solid line). Experimental particle velocity for two different high pressure lenses (squares and triangles) and fit to Eq. (9) (dashed line). The fit parameters are defined in the text.

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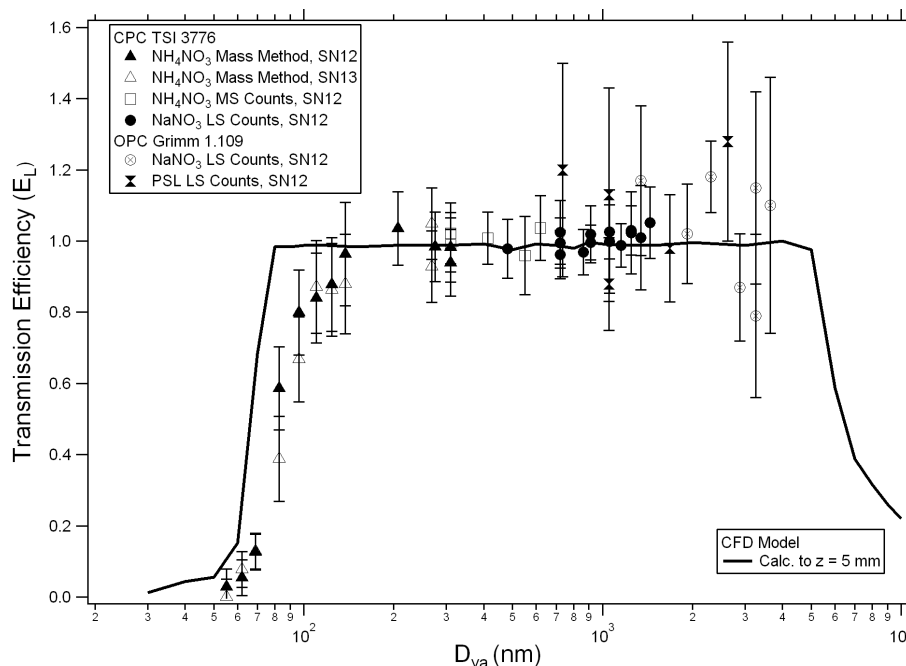


Fig. 5. Experimental transmission efficiency (E_L) as a function of particle size for the HPL, using the mass method (triangles) and the count method (other symbols). Particles entering the AMS were counted with a CPC or an OPC, and particles transmitted by the lens were measured with the mass spectrometer or with light scattering signals. The CFD calculation (extending to $z = 5$ mm past the exit nozzle) is shown with the solid line.

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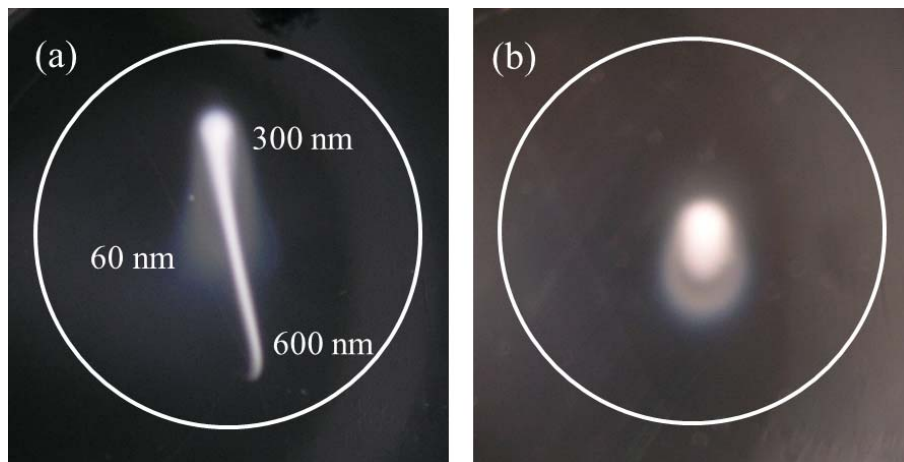


Fig. 6. Deposition patterns of polydisperse NH_4NO_3 transmitted by the lens system for **(a)** HPL SN10 and **(b)** HPL SN12. The white circle represents the size of the vaporizer. The numbers are approximate particle sizes for different parts of the deposition pattern based on measurements with size selected particles.

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